AMENDMENTS TO THE CLAIMS

1. (Currently Amended) A method of making a golf club head, comprising:

preparing a metal casing including a front open end which defines an opening;

preparing a striking plate having a rear surface to be bonded to said front open end of the

metal casing, one of said front open end of the casing and said rear surface of the striking plate

providing at least one extension part;

placing said striking plate over said front open end by contacting said rear surface with

said front open end, thereby creating a clearance between said rear surface and said front open

end and around said opening;

positioning a brazing material on said extension part provided on one of said rear surface

and said front open end externally of and immediately adjacent said clearance; and

causing said brazing material to melt and to flow into said clearance through a capillary

action, thereby forming a layer of said brazing material between said rear surface and said front

open end.

2. (Currently Amended) The method as claimed in Claim-claim_1, wherein said brazing

material is positioned by being seated against one of said rear surface and said front open end

externally of said opening.

3. (Currently Amended) The method as claimed in Claim-claim 2, further comprising the

step of adding said brazing material to said clearance when the amount of said brazing material

in said clearance is insufficient, wherein an additional amount of said brazing material is

Application No. 10/849,513 Amendment dated December 27, 2005 Reply to Office Action of September 27, 2005

positioned on one of said rear surface and said front open end externally of said clearance and is heated to flow into said clearance by a capillary action.

- 4. (Currently Amended) The method as claimed in Claim-claim 1, wherein said brazing material has a melting point which is lower than the melting points of said striking plate and said casing.
- 5. (New) The method as claimed in claim 1, wherein said extension part extends outwardly from said front open end of the casing in a direction away from the opening.
- 6. (New) The method as claimed in claim 5, wherein said extension part forms a shoulder with an outer peripheral face of the striking plate.
- 7. (New) The method as claimed in claim 1, wherein said extension part extends outwardly from said rear surface of the striking plate in a direction away from the opening of the casing.
- 8. (New) The method as claimed in claim 7, wherein said extension part forms a shoulder with an outer peripheral face of the casing.